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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-781-041
Job Sheet 170652



Part No: D206-781-041

Job Qty: 10 ea

Part Name: Baggage Compartment Protector - Wall



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/17/18

Job Tracking No:

Due Date: 2/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP REV:B 13.05.01 chg002 ECN13-557 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/23/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	10 pcs		2/23/18	0.00	0.00	Packaging1-2		
120	QC	10 pcs		2/23/18	0.00	0.00	QC4		Smb
125	DC	10 pcs		2/23/18	0.00	0.00	DC		
130	Packaging	10 pcs		2/23/18	0.00	0.00	Packaging3-1		Smb
140	QC21-FG	10 Ea		2/23/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D206-781-041 CHG 002
Descriptions: 130 - Identify and pack for shipping as per PPP D206-781-041

QAS
21
8-09

fg oos

JAN 26 2016

DART
AEROSPACE
S035558

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Baggage Compartment Protector – Wall

PART NO: D206 – 781 – 041

Original Serial #: S035558

Revision:

Operation: Packaging

Change No: CHG002

Mfg Date: 01/25/18

Job No: 170652

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
80-004-2-6	Insert	20 Ea (2 ea)	90-Start up Operation	S035541
AN525-10R7	Screw	20 Ea (2 ea)	90-Start up Operation	S035532
D3800-1-100	Hook And Loop Strip (1" Soft)	50 ft (5 ea)	90-Start up Operation	S035440
D3800-3-100	Hook And Loop Strip (1" Hard)	50 ft (5 ea)	90-Start up Operation	S034018
D3879-1	Baggage Protector-Wall	10 Ea (1 ea)	90-Start up Operation	S035395 X17
D3930-1	Clip	20 Ea (2 ea)	90-Start up Operation	S035383
MS21042L3	Nut	60 Ea (6 ea)	90-Start up Operation	S035379
MS24694-S50	Screw	100 Ea (10 ea)	90-Start up Operation	S035379
MS35207-262	Screw	40 Ea (4 ea)	90-Start up Operation	PM137371 X11
NAS1149C0332R	Washer	60 Ea (6 ea)	90-Start up Operation	S035359

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	80-004-2-6	20	318	0
	AN525-10R7	20	182	0
	D3800-1-100	50	190	0
	D3800-3-100	50	150	0
	D3879-1	10	10	0
	D3930-1	20	28	0
	MS21042L3	60	2,717	0
	MS24694-S50	100	219	0
	MS35207-262	40	121	0
	NAS1149C0332R	60	3,657	0

Part Specifications				
Specifications could not be found.				

DAS 348 F164974 X7
 348 F160655 X3
 348 S035506 X20
 F159728 X3
 S035371 X19

Plex 1/25/18 7:32 AM dart.quirion.sonia

REFERENCE ONLY

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-1	BAGGAGE PROTECTOR, WALL
	1		D3031-3	LOOP
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		4	MS35207-262	SCREW
		6	AN960C10L	WASHER
		6	MS21042L3	NUT
	2		80-004-2-8	INSERT
	14	10	MS24694S50	SCREW

5.2 BELL 206 L/L1/L3/L4 AND 407

Qty -063	Qty -033	Qty -043	Part Number	Description
X			D206-781-063	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-3	BAGGAGE PROTECTOR, WALL
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		2	D3931-1	ANGLE
		4	MS35207-262	SCREW
		8	AN960C10L	WASHER
		8	MS21042L3	NUT
	18	8	MS24694S50	SCREW

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Revision: A

Date: 10.10.28

REFERENCE ON

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D407-781-2 REV. A OR LATER APPROVED REVISION
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D407-781 REV. 3 OR LATER REVISION

REF. TCCA STC: SH08-60
REF. FAA STC: SR002726NY
REF. EASA.IM.R.S.01541

1.0 PURPOSE

In some aircraft, the top portion of the D206-781-041 Baggage Compartment Wall Protector Kit cannot be installed as indicated in IIN-D407-781-2. The purpose of this DSI is to provide an alternate mounting method to fasten the top portion of the D206-781-041 Baggage Compartment Wall Protector Kit.

2.0 INSTALLATION

It is acceptable to replace qty(2) D3930-1 Clips with qty(2) 80-004-2-6 Inserts. Locate and mark location of the two attachment holes on the baggage compartment wall as shown in Figure 1 of this service instruction. Install 80-004-2-6 Inserts at the marked locations in accordance with Section 3-2-12 of BHT-206-SRM-1. It is acceptable to trim the wall protectors to accommodate optional equipment or transfer attachment holes to the wall protector and install the optional equipment on top of the wall protector with longer fasteners.

3.0 PARTS LIST

Amend the D206-781-041 Baggage Compartment Wall Protector Kit parts list as follows:

5.1 / 25.48.1 (ref. IIN-D407-781-2 Rev. A / ICA-D407-781 Rev. 3 or earlier)

ADD:

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
		2	AN525-10R7	SCREW
		2	80-004-2-6	INSERT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 13.04.12
CERT. NO.: SH08-60
ISSUE NO.: 1

A	NEW ISSUE	13.04.08
REV.	DESCRIPTION	BY DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. REV. A DSI 9649 SHEET 1 OF 2 TITLE SCALE ALTERNATE INSTALL NTS COPYRIGHT © 2013 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.
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CHECKED		
MFG. APPR.	N/A	
APPROVED		
DE APPR.		
DATE	13.04.08	